FROM ATOMS TO INNOVATION

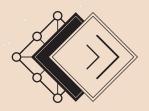
PREDICTIVE, DATA-DRIVEN METHODS ARE RESHAPING MATERIALS DESIGN AND MANUFACTURING

For much of history, human beings have developed new materials through one process: trial and error. Those days have passed. Modern materials design has become both predictive and data driven.

Today's researchers start with a deep understanding of atomic and molecular structures, using quantum-mechanical models and AI to forecast how changes at the smallest scale will affect macroscopic performance. This approach reduces development time, minimizes costly failed experiments, and enables the creation of materials with properties that would have been difficult or impossible to achieve using conventional methods.

Northwestern Engineering scientists and engineers are at the forefront of this work, using insights from atomic-scale structures to guide the development of materials with improved performance and tailored properties. Their work moves fluidly among computer simulations, laboratory experiments, and factory-floor processes.

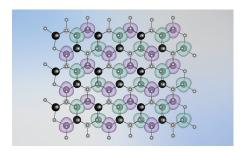
The result: new materials that make batteries longer lasting, computers more efficient, aerospace components lighter, and structures stronger and more sustainable.



CONCURRENT MATERIALS DESIGN

Northwestern Engineering's work in this age of new materials aligns with one of the school's strategic priorities: Concurrent Materials Design. The school's strengths in materials science, generative AI, and machine learning enable researchers to design materials at the atomic and microstructural level concurrently with the products for which they will be used. These efforts are pushing the boundaries of materials innovation in electronics, batteries, quantum technologies, aerospace, and more.

FROM SIMULATION TO **Substance**





James Rondinelli



Chris Wolverton

Creating new materials begins by combining the power of computation with huge datasets. Chris Wolverton, Frank C. Engelhart Professor of Materials Science and Engineering, screens vast numbers of known and hypothetical compounds for properties like stability, performance, and sustainability. By simulating how these materials perform under real conditions, his team can focus on only the most promising candidates to synthesize and test.

Professor James Rondinelli takes a different approach: using quantum mechanical calculations and symmetry analysis to design materials with targeted electronic, optical, or magnetic properties.

These two researchers offer examples of an integrated model for materials design—one that starts in the digital space, narrows the possibilities with precision, and accelerates the path from discovery to manufacturing.

"If you can know ahead of time which materials are going to work and which aren't, you can save an enormous amount of time, money, and resources," Wolverton says.

That ability to pinpoint the right materials early is matched by the breadth of expertise across the University, spanning every stage of the design process.

"We have researchers across Northwestern who operate at all different length scales of materials design," says Rondinelli, Walter Dill Scott Professor of Materials Science and Engineering. "Success in moving through the continuum from concept to commercialization really relies on having experts that can interact at every level."

DESIGNING FOR Strength **RRT** with on-the-fly Sampling Ian McCue ▶ 800X-1.000.000X SPEED UPS IN GRADIENT DESIGN SIGMA Systemic Fe Removal of Undesirable CUB_A13 FCC_L12 **Phases** Initial Path SIGMA Path After Performing Bad Phase Purge Start Point FCC L12 CUB_A13 ★ End Point Mn

In many engineering fields such as aerospace, lightweight yet stronger materials can offer a significant advantage. With this in mind, the McCormick School of Engineering's lan McCue developed a computational framework to rapidly identify optimal composition gradients between dissimilar materials that avoid deleterious phases, enabling the creation of stronger, lighter multi-material systems.

"Optimal solutions to practical problems can be generated in a matter of hours rather than weeks or months," says McCue, Morris E. Fine Junior Professor in Materials and Manufacturing.

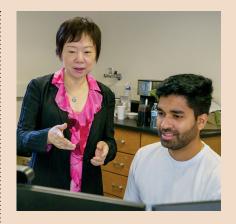
While McCue's work accelerates the design of stronger, lighter materials, understanding how those materials perform under real-world conditions is equally crucial. A group led by post-doctoral researcher Luciano Borasi in the lab of Dean Christopher Schuh developed a method to evaluate a material's hardness across 11 orders of magnitude in strain rate. From slow deformation over minutes to impacts occurring in billionths of a second, the methodology unifies multiple experimental techniques within a single framework that applies consistent definitions.

This new approach could improve materials design and modeling to help ensure optimal materials are used for specific needs. "Now we can provide much more data and improve their accuracy," Borasi says.

LINKING DISCOVERY AND PRODUCTION

To design materials, scientists and engineers must connect a material's atomic makeup and structure to the way it is processed and the performance it ultimately delivers. Modern materials design spans discovery, engineering, and ultimately, deployment through manufacturing, aiming to create materials that meet exact practical needs.

At Northwestern, this integrated approach is accelerated by initiatives that unite faculty from materials science, mechanical engineering, chemistry, and beyond.

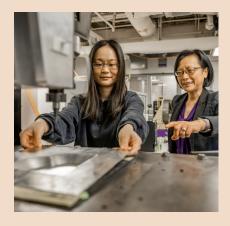


HYBRID AUTONOMOUS MANUFACTURING, MOVING FROM EVOLUTION TO REVOLUTION ENGINEERING RESEARCH CENTER (HAMMER ERC)

A large multi-institutional collaboration, including Northwestern University, the US National Science Foundation-sponsored HAMMER ERC will create autonomous manufacturing systems that precisely control a part's material properties and its geometry in real time. This capability will enable rapid customization of high-performance components—for example, adjusting strength, weight, or heat resistance to meet specific applications—without slowing production or compromising quality.

Wei Chen, Wilson-Cook Professor of Engineering Design, is co-leading HAMMER's design research.

A design researcher who integrates computational modeling, optimization, and uncertainty quantification with experimental validation, Chen says, "HAMMER allows us to connect the design of new materials with the manufacturing processes from the very beginning through digital twins so we can ensure what we design can actually be made with high quality."



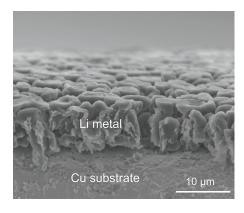
NORTHWESTERN INITIATIVE FOR MANUFACTURING SCIENCE AND INNOVATION (NIMSI)

To meet the ever-increasing demand for rapid manufacturing and to satisfy hyper-individualized needs, NIMSI seeks new solutions that address the complexity and scalability of manufacturing systems using predictive digital tools across length and time scales.

Jian Cao, Northwestern's associate vice president for research and Cardiss Collins Professor of Mechanical Engineering, directs NIMSI. She describes it as a hub for collaboration in manufacturing science and innovation, uniting experts from multiple disciplines to address four notoriously challenging aspects of manufacturing: long history-dependent properties, complex geometric features, high dimensionality of design and control space, and interwoven societal impacts.

"Through the co-design of materials, manufacturing processes, and part geometry, we provide computational tools and physical instruments for lowering the barrier for adoption and realization of advanced manufacturing, as reflected in the HAMMER ERC and DARPA RADICAL projects," Cao says.

DESIGNING FOR Sustainability





Jeffrey Lopez

As reliance on clean energy sources like wind and solar increases, so does the need for better batteries to store that energy.

One way to design better batteries is to use different materials that can store more charge.

Lithium metal anodes are great for storing energy but react poorly with the electrolyte in batteries, causing instability. Many researchers have made progress solving this issue by adding stabilizing fluorine-based chemicals to the electrolyte, but these are "forever chemicals" or PFAS (per- and polyfluoroalkyl substances) that don't break down in the environment.

To address this, Professor Jeffrey Lopez's team is developing new electrolyte materials that work just as well—without relying on PFAS.

"Materials design challenges us to think bigger picture about our work—to not, for example, only design the best battery, but also the most sustainable and recyclable one," says Lopez, assistant professor of chemical and biological engineering.

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DESIGNING FOR **Performance**





"AS ENGINEERS, WE'RE LOOKING TO MINIMIZE THE IMPACT OF OUR PRODUCTS AND MANUFACTURING PROCESSES ON THE ENVIRONMENT."

Jeffrev Richards

Associate Professor of Chemical and Biological Engineering

Building on efforts to make batteries more sustainable at the chemical level, researchers are also looking inside batteries to see how materials behave during manufacturing and use—with the goal of designing batteries that perform better and last longer.

Professor Jeffrey Richards currently leads a US Department of Energy-funded project that uses neutron scattering—a powerful technique that requires a nuclear reactor—to peer inside the electrodes of lithium-ion batteries at the nanoscale, observing physical and chemical changes during manufacturing and operation. The properties of neutrons allow them to pass through these materials without causing structural damage, ideal for revealing critical changes during battery operation. By better understanding how and why batteries fail, scientists will be able to develop a more accurate framework for designing battery materials with improved performance and lifespan.

"As engineers, we're looking to minimize the impact of our products and manufacturing processes on the environment," says Richards, associate professor of chemical and biological engineering.

BRIAN SANDALOW