

# Exchange Coupling in Soft Magnetic Nanostructures and Its Direct **Effect on Their Theranostic Properties**

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Supporting Information

ABSTRACT: Exchange coupling between hard and soft magnetic materials at the nanoscale exhibits novel or improved physical properties for energy and data storage applications. Recently, exchange coupling has also been explored in core/shell magnetic nanostructures (MNS) composed of hard and soft magnetic spinel ferrites, but applications have been limited in biomedicine due to the presence of "toxic" cobalt based ferrites as hard magnetic component. We report core/shell MNS where both core and shell components are soft magnetic ferrites (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>) and show that exchange coupling still exists due to the difference in their anisotropy. The physical properties (saturation magnetization, susceptibility, anisotro-



py,  $r_2$  relaxivity, and specific absorption rate) of core/shell MNS are compared with the same size single phase counterparts which excludes any size dependent effect and gives the direct effect of exchange coupling. After optimization of core and shell components and their proportions, we have shown that a core/shell MNS shows significantly higher contrast enhancement and thermal activation properties than their single phase counterparts due to exchange coupling between core and shell ferrites. Our finding provides a novel way to improve theranostic properties of spinel ferrite based MNS while maintaining their biocompatibility.

KEYWORDS: magnetic nanostructures, exchange coupling, contrast enhancement, thermal activation, theranostics

### **■** INTRODUCTION

Interfacial exchange coupling between hard magnetic (high anisotropy) and soft magnetic (low anisotropy) nanomaterials exhibits novel or improved physical properties. 1,2 The exchange coupling can be optimized through the control of the nanostructure and the exchange interactions. Hence, this phenomenon has been exploited in thin films, intermixing of nanoparticles, heterostructures, and core/shell nanostructures.<sup>3–8</sup> Core/shell nanostructures demonstrate the most effective exchange coupling due to the maximum interfacial exchange interactions between hard and soft magnetic phases.<sup>4,6</sup> Moreover, the physical properties of the exchangecoupled core/shell nanostructures can be tuned by controlling the proportion and dimension of the core and/or shell material. Exchange-coupled core/shell nanostructures have shown excellent applications in permanent magnets, recording media, and microwave absorption. 4,5,9-13 Exchange interactions between antiferromagnetic and ferromagnetic materials generate exchange bias and enhanced anisotropy that can overcome the superparamagnetic limit which makes it important for recording media applications. 12,13 Exchange coupling between soft and hard ferromagnetic materials demonstrates higher energy product which is desired in permanent magnets applications.<sup>4,5</sup> Exchange-coupled hard/ soft nanocomposites have shown enhanced microwave absorption (reflection loss) to attenuate unwanted electromagnetic signals in devices working at microwave and higher frequencies.9

Recently, exchange coupling has been explored to modulate the physical properties of superparamagnetic spinel ferrite based magnetic nanostructures (MNS). 14,15 The spinel ferrite based MNS have shown significant importance in biomedical applications due to their ability to enhance contrast in magnetic resonance imaging (MRI) and thermal activation properties under radio frequency (RF) field. 16-21 While the enhanced localized MRI contrast can be utilized for

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diagnostics, the thermal activation capability can be employed for thermal/chemo/biotherapy. Seshadri and co-workers demonstrated that saturation magnetization, coercivity, and blocking temperature of the CoFe<sub>2</sub>O<sub>4</sub> nanoparticles can be tuned by coating ZnFe<sub>2</sub>O<sub>4</sub> shell (or vice versa) due to exchange coupling between CoFe<sub>2</sub>O<sub>4</sub> and ZnFe<sub>2</sub>O<sub>4</sub>.<sup>22</sup> Cheon and co-workers showed the specific absorption rate (SAR) of 9 nm CoFe<sub>2</sub>O<sub>4</sub> can be increased significantly when coated with a 3 nm shell of MnFe<sub>2</sub>O<sub>4</sub>. They reported the SAR of 9 nm CoFe<sub>2</sub>O<sub>4</sub>, 15 nm MnFe<sub>2</sub>O<sub>4</sub>, and 15 nm CoFe<sub>2</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> to be 415, 411, and 2280 W/g, respectively. 4 Song and Zhang showed that the coercivity and blocking temperature of CoFe<sub>2</sub>O<sub>4</sub> nanoparticles can be tuned by coating different shell thicknesses of MnFe<sub>2</sub>O<sub>4</sub> (or vice versa). In all these studies, CoFe<sub>2</sub>O<sub>4</sub> was chosen as the hard magnetic material due to its high magnetocrystalline anisotropy ( $K_n > 10^5 \text{ J/m}^3$ ) while ZnFe2O4 and MnFe2O4 were chosen as soft magnetic material. 14,15,23 However, it should be noted that all these physical properties (saturation magnetization, anisotropy, blocking temperature, and SAR) of MNS also depend on their size. Hence, when the physical properties of core/shell nanostructure are compared with core nanoparticles, the change observed is not only due to exchange coupling but also due to size. For example, it would be difficult to compare 8 nm CoFe<sub>2</sub>O<sub>4</sub> with 8 nm/2 nm CoFe<sub>2</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> core/shell MNS since the 12 nm core/shell MNS will always show different physical properties than 8 nm core MNS. However, 12 nm CoFe<sub>2</sub>O<sub>4</sub> MNS can be considered as 8 nm/2 nm CoFe<sub>2</sub>O<sub>4</sub>/CoFe<sub>2</sub>O<sub>4</sub> core/shell MNS and can be compared with 8 nm/2 nm CoFe<sub>2</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> core/shell MNS.

Hence, to observe the true effect of exchange coupling, it is critical to keep the size of MNS constant during the comparison of single phase and core/shell MNS. To the best of our knowledge, none of the previous reports show such comparison. In addition, recent reports suggest that CoFe<sub>2</sub>O<sub>4</sub> nanoparticles, that are used as the "hard magnetic" component in the above reports, can induce oxidative stress and cytotoxicity and hence are not considered biocompatible for biomedical applications. 24-29

Here, we report exchange-coupled core/shell MNS composed of spinel ferrites that address both of these issues (biocompatibility and size effect). Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> have been chosen as core and/or shell MNS components due to their biocompatibility in addition to high contrast enhancement and thermal activation properties (Figure 1).30 Physical properties of core/shell MNS are compared with same size core or shell components (single phase MNS). Unlike previous reports, such comparison avoids any size dependent effect and gives the direct effect of exchange coupling. 14,15,22 Although all these ferrites are considered soft magnetic due to lower anisotropy  $(K_n \sim 10^3)$ J/m<sup>3</sup>), using magnetic characterization, we have shown the exchange interactions between core and shell components can still occur due to the difference in their anisotropy. As a result, we have observed higher susceptibility and anisotropy of core/ shell MNS compared to same size single phase MNS. Using relaxation and thermal activation plots, we have shown that the increase in susceptibility and anisotropy significantly improves contrast enhancement and thermal activation properties of core/shell MNS compared to same size single phase MNS. We also show that the enhanced theranostic properties of MNS can be further tuned by choosing the right core and shell components and their dimensions. Overall, our finding

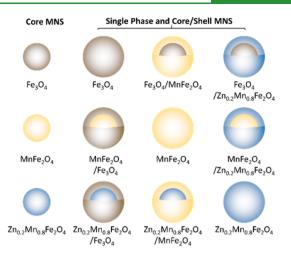


Figure 1. Library of core/shell and single phase MNS using three different ferrite core MNS.

confirms the exchange coupling in soft and biocompatible MNS and presents an alternative way to modulate theranostic properties of MNS for biomedical applications.

#### EXPERIMENTAL DETAILS

Synthesis of Single Phase and Core/Shell Magnetic Nanostructures. The  $\bar{8}$  nm  $Fe_3O_4$ ,  $MnFe_2O_4$ , and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$ nanoparticles were synthesized using previously reported thermal decomposition methods.<sup>30,31</sup> Core/shell nanostructures were synthesized by the seed mediated approach for synthesis where the 8 nm  $MFe_2O_4$  (M = Fe, Mn,  $Zn_{0.2}Mn_{0.8}$ ) nanoparticles were used as seeds (labeled as core MNS) to grow shell of the same or different material. For example, when Fe<sub>3</sub>O<sub>4</sub> core MNS were used as seeds, addition of Mn and Mn+Zn precursor resulted in Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/ Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> (labeled as core/shell MNS), respectively, while addition of Fe precursor results in larger size Fe<sub>3</sub>O<sub>4</sub> (labeled as single phase MNS). A library of core/shell nanostructures was synthesized by combination of these three ferrites as core and shell components. In a typical Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> nanostructure synthesis, Fe<sub>3</sub>O<sub>4</sub> NPs (25 mg as core NPs), Fe(acac)<sub>3</sub> (2 mmol), 1,2-hexadecanediol (10 mmol), oleic acid (6 mmol), oleylamine (6 mmol), and benzyl ether (20 mL) were charged in a 100 mL three-neck round-bottom flask and magnetically stirred under a flow of nitrogen. The mixture was first heated to 110 °C for 1 h to remove moisture. Then, the temperature was increased to 210 °C for 1 h and was finally refluxed for 1 h before cooling down to room temperature. The black-brown mixture was precipitated, washed three times using ethanol, and then dispersed in hexane. The composition was changed by choosing different precursors and their ratios. Fe<sub>3</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> nanoparticles were synthesized by adding Mn(acac)<sub>2</sub> (2 mmol) and Zn(acac)<sub>2</sub> (1 mmol) under identical conditions.

Functionalization of Single Phase and Core/Shell Magnetic Nanostructures. To convert from hydrophobic to hydrophilic nature, the as-synthesized oleic acid coated hydrophobic core/shell (or single phase) magnetic nanostructures were functionalized with the citrate via the ligand exchange process. The as-synthesized oleic acid coated hydrophobic nanostructures were functionalized with citrate via the ligand exchange process, resulting in hydrophilic MNS.30,32 The particle diameters and size distribution were determined from transmission electron microscopy (TEM). The final concentration of the Fe, Mn, and Zn in MNS was determined by inductively coupled plasma mass spectrometry (ICP-MS) analysis.

Structural and Magnetic Characterization. The seed mediated growth is confirmed by TEM and energy dispersive X-ray (EDX) using Hitachi H8100 TEM (200 kV) and Hitachi HD2300 (200 kV), respectively. M-H hysteresis loops and field-cooled (FC)/zero-fieldcooled (ZFC) magnetization curves were recorded using a physical property measurement system (Quantum Design Dyanacool-PPMS).

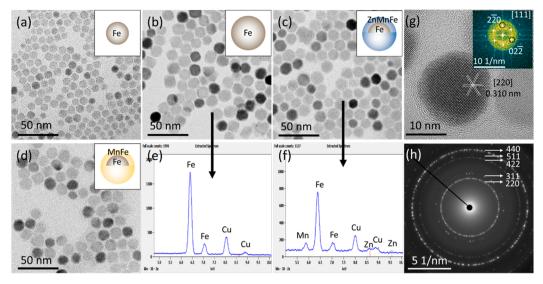


Figure 2. TEM images of (a) 8 nm Fe<sub>3</sub>O<sub>4</sub> nanoparticles, (b) 12 nm Fe<sub>3</sub>O<sub>4</sub>, (c) 12 nm Fe<sub>3</sub>O<sub>4</sub>@Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, and (d) 12 nm Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> core/shell nanostructures. EDX of (e) 12 nm Fe<sub>3</sub>O<sub>4</sub> and (f) 12 nm Fe<sub>3</sub>O<sub>4</sub>/ Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> core/shell nanostructures. (g) HRTEM and (h) SAED of Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> MNS.

The stoichiometry of core/shell and single phase MNS is confirmed via ICP-MS. To calculate saturation magnetization (emu/g), the masses of all metals (Fe and/or Zn and/or Mn) were considered which was calculated via ICP-MS. An additional TEM image, SAED pattern, and EDX profiles were acquired using JEOL Grand ARM 300F TEM. A HAADF STEM image and corresponding EELS profiles were obtained using a JEOL ARM 200F TEM.

Measurement of r<sub>2</sub> Relaxivity. MFe<sub>2</sub>O<sub>4</sub> magnetic nanostructures dispersed in water were diluted to concentrations ranging from 0.01 to 0.11 mM of metal ion.  $T_2$  relaxation times were determined at 3.0 T Magnetom Verio (Siemens Healthcare, Erlangen, Germany) using the multiple-echo-fast-spin-echo sequence. The multiple-echospin-echo sequence has the following parameters: TR = 1290 ms, 8 echo times starting with 9.9 to 79.2 ms, 160 mm FOV, 256 × 256 matrix, and slice thickness of 3 mm. Given that we had multiple samples with a distribution of  $T_2$  relaxation times, we had to limit the range of echo times; the echo time range may not be optimal for every sample. A commercial 12 channel head coil (diameter ~160 mm) was used. A 1.5 mL eppendorf centrifuge tube was used as a sample holder. R<sub>2</sub> maps were generated using a custom software using Matlab. The signal decay was fit to a single exponential function to estimate  $T_2$  on a pixel by pixel basis. To calculate  $r_2$  relaxivity, masses of all metals (Fe and/or Zn and/or Mn) were considered which was calculated via ICP-MS.

Thermal Activation. Thermal activation experiments were performed on an MSI Automation Inc. Hyperthermia Research System RF generator at a frequency of 300 kHz and a power of 5 kW. A 0.2 mL suspension was placed inside the 5 cm coil generating the AC magnetic field of 5 kA/m. A nonmagnetic nonmetallic optical temperature probe (Fiso) was used to monitor the temperature. Each experiment time duration was 15 min. SAR was calculated from the thermal activation plots using the following equation

$$SAR = \frac{CV_s}{m} \left( \frac{dT}{dt} \right) \tag{1}$$

where C is the specific heat capacity of the solvent, dT/dt is the initial slope of the thermal activation plot,  $V_s$  is the sample volume, and m is mass of magnetic material in the sample.

#### **RESULTS AND DISCUSSION**

To synthesize core/shell MNS, we have selected Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> for this study since they have shown different anisotropic behaviors in our previous studies.<sup>30</sup> If used as a core and shell combination, their different anisotropy can result in exchange interactions at the core/shell interface. We have used the seed mediated approach for synthesis where MFe<sub>2</sub>O<sub>4</sub> nanoparticles are used as seeds (labeled as core MNS) to grow shell of the same or different material. For example, when Fe<sub>3</sub>O<sub>4</sub> core MNS are used as seeds, addition of Mn and Mn+Zn precursor results in Fe<sub>3</sub>O<sub>4</sub>/ MnFe<sub>2</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> (labeled as core/shell MNS), respectively, while addition of Fe precursor results in larger size Fe<sub>3</sub>O<sub>4</sub> (labeled as single phase MNS) that have been used as a control. Similarly, MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> core MNS are used as seeds to prepare a library of core/shell and single phase MNS (Figure 1). For magnetic characterization (magnetization loops, anisotropy, and susceptibility) and theranostic characterization (contrast enhancement and thermal activation), the samples are divided into four sets. In set 1 samples, the core is kept constant as Fe<sub>3</sub>O<sub>4</sub> while the shell is varied from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>. In set 2, Fe<sub>3</sub>O<sub>4</sub> shell is kept constant and core is varied from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>. In set 3, single phase Fe<sub>3</sub>O<sub>4</sub> and MnFe<sub>2</sub>O<sub>4</sub> MNS are compared with their core/shell counterparts Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> or MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>. In set 4, single phase  $MnFe_2O_4$  and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$  MNS are compared with their core/shell counterparts MnFe<sub>2</sub>O<sub>4</sub>/  $Zn_{0.2}Mn_{0.8}Fe_2O_4$  or  $Zn_{0.2}Mn_{0.8}Fe_2O_4/MnFe_2O_4$ . The size of all core/shell and single phase MNS is kept constant to avoid any size effect on magnetic and theranostic properties.

The seed mediated growth is confirmed by transmission electron microscopy (TEM) and energy dispersive X-ray (EDX). The size of core MNS is kept as 8 nm, while size of the core/shell and the single phase MNS is kept as 12 nm. Figure 2a-d shows TEM images of 8 nm Fe<sub>3</sub>O<sub>4</sub> core MNS, 12 nm Fe<sub>3</sub>O<sub>4</sub> single phase MNS, 12 nm Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>, and 12 nm  $Fe_3O_4/Zn_{0.2}Mn_{0.8}Fe_2O_4$  core/shell MNS. The shell thickness is tuned by controlling the amount of core MNS during synthesis of core/shell MNS while the amount of shell precursors is kept constant. The TEM images of core/shell MNS do not show distinguished core and shell structure since the lattice mismatch and contrast between Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> is negligible, as reported previously.

In energy dispersive X-ray (EDX),  $Fe_3O_4$  single phase MNS shows only Fe peaks and  $Fe_3O_4/Zn_{0.2}Mn_{0.8}Fe_2O_4$  core/shell MNS shows the presence of Mn and Zn peaks in addition to the Fe peak, confirming the  $Zn_{0.2}Mn_{0.8}Fe_2O_4$  shell coating on  $Fe_3O_4$  nanoparticles (Figure 2e,f). Figure 2g,h shows a high resolution TEM (HRTEM) image and selected area electron diffraction (SAED) pattern of  $Fe_3O_4/MnFe_2O_4$  MNS, confirming the crystalline nature of the particle and spinel  $AB_2O_4$  crystal structure.

However, to show the direct evidence of core/shell structure, MNS are characterized via electron energy loss spectroscopy (EELS). Elemental analysis is done on a single Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> MNS via core loss and a low loss line scan and area map (Figures 3 and S1). Figure 3 shows elemental

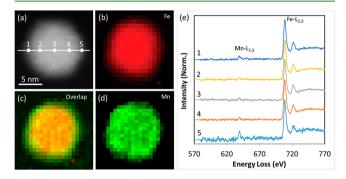


Figure 3. (a) High angle annular dark field scanning transmission electron microscopy (HAADF-STEM) image and (b–d) elemental EELS (core loss) maps of  ${\rm Fe_3O_4/MnFe_2O_4}$  MNS. While the Fe map is dominant in the core region, the Mn map is dominant in the shell region, and the overlap image clearly shows the difference in intensity of Mn at the core and shell region. (e) Elemental EELS (core loss) line scan and corresponding Fe-L<sub>2,3</sub> and Mn-L<sub>2,3</sub> intensity peaks of  ${\rm Fe_3O_4/MnFe_2O_4}$  MNS. The normalized profiles were used to confirm the relative intensity of Mn compared to the Fe edge. At different points (1–5), from edge to center to edge, intensity of Mn is compared as shown in (a). At the edges, the intensity of Mn is noticeable, but as we move toward the center, the Mn intensity drops significantly due to the dominant signal from the  ${\rm Fe_3O_4}$  core. The higher Mn signal at the edges compared to the center confirms uniform  ${\rm MnFe_2O_4}$  shell on  ${\rm Fe_3O_4}$  nanostructures.

EELS (core loss) line scan and area maps. An elemental EELS line scan was done at five different points from edge to center to edge (Figure 3a), and corresponding Fe and Mn intensity peaks are shown in Figure 3e. The Fe peak has been normalized, and the intensity of Mn is compared. At edges, the intensity of Mn is noticeable, but as we move toward the center, the Mn intensity drops significantly due to the dominant signal from the Fe<sub>3</sub>O<sub>4</sub> core. Figure 3a-d elemental EELS maps of Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> MNS. In the Fe map (Figure 3b), the presence of Fe can be seen throughout the particle, and as expected, the intensity is higher in the core region than the edge. However, in the Mn map (Figure 3d), Mn is more dominant in the edges than the center and it is clearer in the overlap image (Figure 3c). The higher Mn signal at the edges compared to the center in both line scan and area maps confirm uniform MnFe<sub>2</sub>O<sub>4</sub> shell on Fe<sub>3</sub>O<sub>4</sub> nanostructures.

Figure 4 shows magnetization—field (M—H) loops of 12 nm single phase and core/shell MNS (sets 1 and 2) measured at room temperature (RT) and 10 K. At RT, all the core/shell and single phase MNS show no hysteresis and demonstrate superparamagnetic behavior which is ideal for their use in

biomedical applications (Figure 4a,b). For the set 1 samples, saturation magnetization for 12 nm Fe<sub>3</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> and 12 nm Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> core/shell MNS is found to be 95 and 86 emu/g, respectively, higher than 12 nm Fe<sub>3</sub>O<sub>4</sub> MNS (76 emu/g). Similarly, for the set 2, saturation magnetization of Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub> (91 emu/g) and MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub> (82 emu/g) core/shell MNS is found to be higher than 12 nm single phase Fe<sub>3</sub>O<sub>4</sub> MNS. In both cases, core/shell MNS with Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> show the highest saturation magnetization followed by core/shell MNS with MnFe<sub>2</sub>O<sub>4</sub>. Single phase Fe<sub>3</sub>O<sub>4</sub> MNS show the lowest saturation magnetization in sets 1 and 2. It is expected to observe this trend since saturation magnetization of MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> has been observed to be higher than that of Fe<sub>3</sub>O<sub>4</sub>.<sup>30</sup> Hence, their presence could have substantial impact on the saturation magnetization of the core/shell MNS.

However, when M-H loops of core/shell and single phase MNS are measured at 10 K, we made two key observations (Figure 4c,d). First, the M-H loops measured at 10 K show hysteresis, indicating their ferromagnetic behavior. As expected, the saturation magnetization of all the samples (core/ shell and single phase MNS) at 10 K is observed to be higher than the saturation magnetization measured at RT.<sup>33</sup> Second and more important, no kink is observed in the hysteresis loops of all core/shell MNS measured at 10 K. Previously, it has been reported that, when two different ferrite nanoparticles are physically mixed together, it results in kink in their hysteresis loops due to lack in exchange interactions between them, resulting in two phase behavior. Although each spinel ferrite shows different magnetic behavior (saturation magnetization, remanent magnetization, and coercivity) at 10 K (Figure S2), the B-H hysteresis loops of core/shell MNS at RT show smooth permeability or change in magnetic flux density with field, suggesting intimate contact and exchange coupling between core and shell ferrite (Figure S3). These results show a typical exchange spring behavior, similar to what has been reported for the hard/soft mutlilayer composites.<sup>34–3</sup>

Since it is hard to see any direct effect of exchange coupling on saturation magnetization, we have recorded susceptibility plots by measuring magnetization of core/shell and single phase MNS samples at magnetic fields from 0 to 4 T at RT. To determine susceptibility independent of saturation magnetization, we have normalized the susceptibility plots. For sets 1 and 2, the core (or shell) is replaced from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>; an increase in magnetic susceptibility is observed (Figure 5a,b). In addition to sets 1 and 2, susceptibility of Fe<sub>3</sub>O<sub>4</sub> and MnFe<sub>2</sub>O<sub>4</sub> single phase MNS has been compared with their core/shell counterparts Fe<sub>3</sub>O<sub>4</sub>/ MnFe<sub>2</sub>O<sub>4</sub> and MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub> (set 4 samples). Similarly,  $MnFe_2O_4$  and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$  single phase MNS are compared with MnFe2O4/Zn0.2Mn0.8Fe2O4 and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> (set 4 samples). In both sets 3 and 4, susceptibility of the single phase MNS is observed to be lower than their core/shell counterparts.

Since the M–H loops of both core/shell and single phase MNS show a superparamagnetic and ferromagnetic nature at RT and 10 K, respectively, their blocking temperature is expected to be between these two temperatures. To find out the blocking temperature, zero-field-cooling (ZFC) magnetization plots of core/shell and single phase MNS are measured at 100 Oe (Figure 6). Here, the key result to observe is that all core/shell MNS show a single peak in ZFC plots, confirming exchange coupling between core and shell ferrites. 15,22

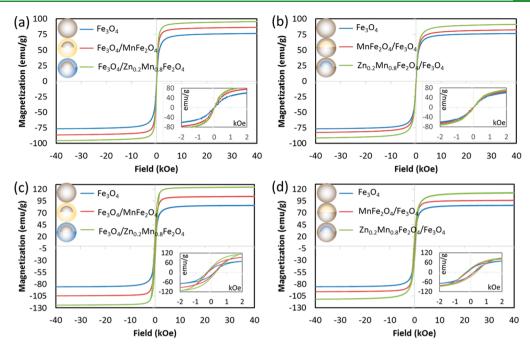


Figure 4. Magnetization—field (M—H) loops of set 1 (Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>) and set 2 (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>, Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>) samples at RT and 10 K. (a, b) At RT, both set samples show superparamagnetic behavior. (c, d) At 10 K, hysteresis is observed in both sets of samples, demonstrating the ferromagnetic nature.

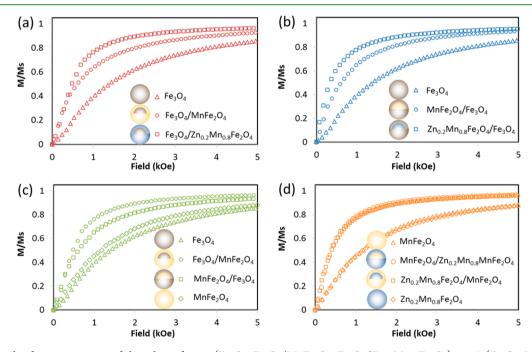


Figure 5. Normalized magnetic susceptibility plots of set 1 (Fe $_3$ O $_4$ , Fe $_3$ O $_4$ , MnFe $_2$ O $_4$ , Fe $_3$ O $_4$ , MnFe $_2$ O $_4$ , Fe $_3$ O $_4$ , MnFe $_2$ O $_4$ , Fe $_3$ O $_4$ , MnFe $_2$ O $_4$ , Fe $_3$ O $_4$ , MnFe $_2$ O $_4$ , Fe $_3$ O $_4$ , MnFe $_2$ O $_4$ , MnF

Blocking temperature of core/shell MNS is found to be significantly higher than that of single phase MNS. For set 1 samples, when the shell is changed from  $Fe_3O_4$  to  $MnFe_2O_4$  and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$ , blocking temperature is increased from 90 K to 162 K and 265 K, respectively (Figure 6a). Similarly, for set 2 samples, when the core is changed from  $Fe_3O_4$  to  $MnFe_2O_4$  and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$ , blocking temperature is increased from 90 K to 157 K and 222 K, respectively (Figure

5b). It is well-known that blocking temperature is strongly dependent on the size of the MNS.<sup>37–40</sup> However, in this case since the size of single phase and core/shell MNS is similar, the higher blocking temperature could be correlated to the higher effective anisotropy of core/shell MNS.<sup>15,41,42</sup> Other than shift, broadening of the ZFC peak is also observed in the core/shell MNS samples. Often, the broadening has been correlated with the large size distribution of MNS.<sup>43</sup> However, since the size

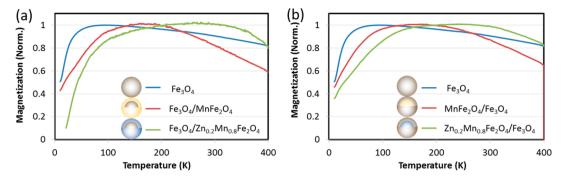


Figure 6. Zero-field cooling (ZFC) curves of (a) set 1 (Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>) and (b) set 2 (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>, Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>) samples. When the shell (or core) is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, blocking temperature is increased in both sets.

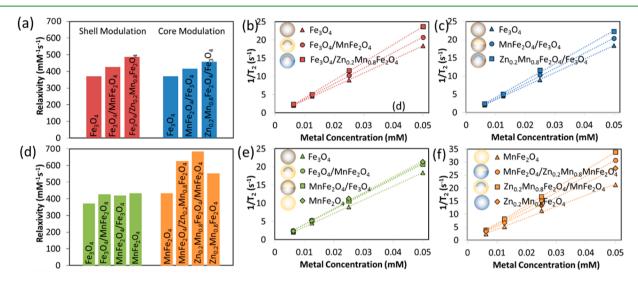


Figure 7. Comparison of r<sub>2</sub> relaxivity (a, d) values and (b, c, e, f) plots of set 1 (Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>), set 2 (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>, Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>), set 3 (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>), and set 4 (MnFe<sub>2</sub>O<sub>4</sub>, Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>) MnFe<sub>2</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> samples. (a-c) In sets 1 and 2, the shell (or core) is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$ , and  $r_2$  relaxivity increases. (c, d) In sets 3 and 4, core/shell MNS show higher  $r_2$  relaxivity than their single phase counterparts.

distribution of the core/shell MNS is very narrow in our case, the broadening can be explained due to the increased interparticle interactions that arise from either dipolar interactions between MNS or the exchange interactions between the magnetic ions at the surface of the nanoparticles.44

Magnetic nanostructures have been used successfully as  $T_2$ contrast agents in magnetic resonance imaging (MRI). The  $T_2$ contrast enhancement effect of MNS is measured by  $r_2$ relaxivity, a slope of relaxation rate  $R_2$  (s<sup>-1</sup>) plotted against MNS metal concentration (mM). The higher relaxivity corresponds to higher  $T_2$  contrast enhancement effect. The  $R_2$  relaxation rate of MNS is defined as

$$R_2 = \frac{1}{T_2} = \frac{256\pi^2 \gamma^2}{405} M_s^2 V \frac{r^2}{D\left(1 + \frac{L}{r}\right)}$$
 (2)

where  $T_2$  is transverse relaxation time,  $\gamma$  is proton gyromagnetic ratio,  $M_s$  is saturation magnetization, V is volume of MNS, D is diffusion coefficient of water molecules, r is radius of MNS core, and L is thickness of MNS surface coating. 45 On the basis of eq 2 and previously reported results,  $r_2$  is shown to be dependent on saturation magnetization and

susceptibility of MNS.  $^{30,46,47}$  In Figure 7,  $r_2$  relaxivity values and plots of 12 nm core/shell MNS have been compared with same size single phase MNS. The spin-spin relaxation time  $(T_2)$  is observed at 3 T. Consistent with the magnetization and susceptibility data, core/shell MNS show higher  $r_2$  relaxivity than similar size single phase MNS. For the set 1 samples, when the shell is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and  $Zn_{0.2}Mn_{0.8}Fe_2O_4$ , relaxivity increases from 372 mM<sup>-1</sup>s<sup>-1</sup> to 427 mM<sup>-1</sup>s<sup>-1</sup> and 487 mM<sup>-1</sup>s<sup>-1</sup>, respectively (Figure 7a). Similarly, for set 2 samples, when the core is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, SAR increases from 372  $mM^{-1}s^{-1}$  to 416  $mM^{-1}s^{-1}$  and 457  $mM^{-1}s^{-1}$ , respectively (Figure 7b). In both sets, the increase in relaxivity suggests that exchange coupling between Fe<sub>3</sub>O<sub>4</sub> and MnFe<sub>2</sub>O<sub>4</sub> (or Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>) has an impact on relaxivity. However, it should also be noted that core MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> show higher relaxivity than Fe<sub>3</sub>O<sub>4</sub>, as reported previously. 30,46,47 So, one of the reasons for this increasing trend could be higher relaxivity of MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>. Hence, to observe the direct effect of exchange coupling,  $r_2$ relaxivity of Fe<sub>3</sub>O<sub>4</sub> and MnFe<sub>2</sub>O<sub>4</sub> MNS has been compared with their core/shell counterparts  $Fe_3O_4/MnFe_2O_4$  and MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub> (set 3 samples). Similarly, MnFe<sub>2</sub>O<sub>4</sub> and

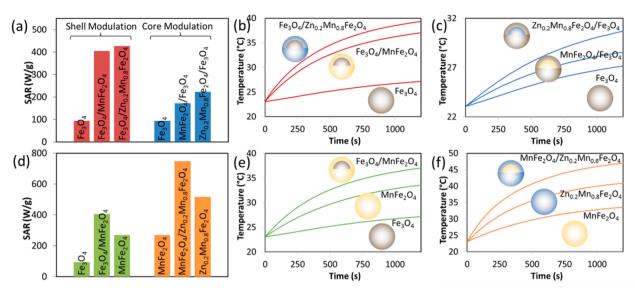


Figure 8. Comparison of (a, d) SAR values and (b, c, e, f) RF field induced thermal activation plots of set 1 (Fe<sub>3</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/ $2n_{0.2}Mn_{0.8}Fe_2O_4$ ), set 2 (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>/Fe<sub>3</sub>O<sub>4</sub>,  $2n_{0.2}Mn_{0.8}Fe_2O_4$ ), set 3 (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub>), and set 4 (MnFe<sub>2</sub>O<sub>4</sub>,  $2n_{0.2}Mn_{0.8}Fe_2O_4$ ) samples. (a) In sets 1 and 2, the shell (or core) is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and  $2n_{0.2}Mn_{0.8}Fe_2O_4$ ; RF induced temperature as well as SAR increase. (d) In sets 3 and 4, core/shell MNS show higher RF induced temperature and SAR than their single phase counterparts. The size of all MNS (single phase or core/shell) is 12 nm.

 $Zn_{0.2}Mn_{0.8}Fe_2O_4$  MNS are compared with MnFe<sub>2</sub>O<sub>4</sub>/  $Zn_{0.2}Mn_{0.8}Fe_2O_4$  and  $Zn_{0.2}Mn_{0.8}Fe_2O_4/MnFe_2O_4$  (set 4 samples). For set 3 and 4 samples, high  $r_2$  relaxivity of core/shell MNS compared to single phase MNS confirms that exchange coupling between two ferrites can result in significantly higher relaxivity in core/shell MNS (Figure 7c,d). After optimizing the core and shell combination, the highest  $r_2$  relaxivity of up to 684 mM<sup>-1</sup>s<sup>-1</sup> is obtained, that is  $\sim$ 7 times higher than Ferumoxtran (dextran coated iron oxide nanoparticles), an FDA approved  $T_2$  contrast agent for MRI. It means, when used as a contrast agent, core/shell MNS can generate 7 times higher signal than Ferumoxtran, or if the signal is already sufficient, administration dosages can be decreased by 7 times.

MNS can be thermally activated and generate heat under an external RF field that makes the MNS unique for noninvasive therapeutic applications in biomedicine. <sup>49</sup> Rosensweig <sup>50</sup> described the analytical relationships and computational models of thermal activation in a suspension of MNS under an external RF field. Thermal activation of the MNS under an external RF field is quantified as specific absorption rate (SAR), that is the amount of heat generated per unit gram of the MNS. Higher SAR is critical in order to obtain high therapeutic efficacy of MNS in biomedical applications. The SAR for monodisperse magnetic nanostructures under an external RF field can be calculated as

SAR 
$$\propto m_{\rm s}^2 {\bf H}_0^2 f V \frac{2\pi f \tau}{1 + (2\pi f \tau)^2}$$
 (3)

where  $\mathbf{H}_0$  is the magnetic field intensity, f is frequency,  $m_{\mathrm{s}}$  is saturation magnetization of MNS, V is MNS volume, and  $\tau$  is effective relaxation time and depends on Brownian  $(\tau_{\mathrm{B}})$  and Neel  $(\tau_{\mathrm{N}})$  relaxation time as given by

$$\frac{1}{\tau} = \frac{1}{\tau_{\rm B}} + \frac{1}{\tau_{\rm N}} \tag{4}$$

The dominant mechanism is the one which has shortest relaxation time. If  $\tau_{\rm B} \ll \tau_{\rm N}$  then  $\tau_{\rm E}$  while if  $\tau_{\rm B} \gg \tau_{\rm N}$  then  $\tau_{\rm E}$   $\tau_{\rm N}$ . It has been reported that in superparamagnetic nanoparticles of size smaller than 16 nm,  $\tau_{\rm B} \gg \tau_{\rm N}$  so heating mainly arises due to Néel relaxation which can be calculated as <sup>51</sup>

$$\tau_{\rm N} = \tau_0 \exp\left(\frac{K_{\rm u} V_{\rm m}}{k_{\rm B} T}\right) \tag{5}$$

where  $\tau_0$  is constant,  $K_{\mathrm{u}}$  is the anisotropic constant of MNS,  $V_{\mathrm{m}}$ is volume of MNS,  $k_{\rm B}$  is Boltzmann's constant, and T is temperature. According to eqs 3 and 5, the SAR depends on many factors. For our experiments, factors such as  $H_0$ , f, and Vare constant, and magnetization and anisotropy are the contributing factors for SAR. Figure 8 shows the thermal activation plots and SAR values of core/shell and single phase MNS under RF field of 5 kA/m (5 kW, 300 kHz). The field  $(\mathbf{H}_0)$  and frequency (f) is chosen such that the  $\mathbf{H}_0 f$  factor is well below the experimentally estimated threshold of  $5 \times 10^9$ A/ms. 52 The concentration of both core/shell and single phase MNS is kept the same to avoid any concentration dependence effect on SAR. Consistent with anisotropy and magnetization data (Figures 4 and 6), the calculated SAR values based on the thermal activation plots show that core/shell MNS show superior thermal activation properties over single phase MNS (Figure 8a). For the set 1 samples, when the shell is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, SAR increases from 93 W/g to 405 W/g and 427 W/g, respectively. Similarly, for set 2 samples, when the core is changed from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, SAR increases from 93 W/g to 172 W/g and 223 W/g, respectively. In the past, we have shown that core MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> show higher anisotropy than Fe<sub>3</sub>O<sub>4</sub>.  $^{30}$  As we replace the core (or shell) component from Fe<sub>3</sub>O<sub>4</sub> to MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, the exchange coupling due to the difference in anisotropy between core and shell causes higher thermal activation and hence higher SAR. 10,14

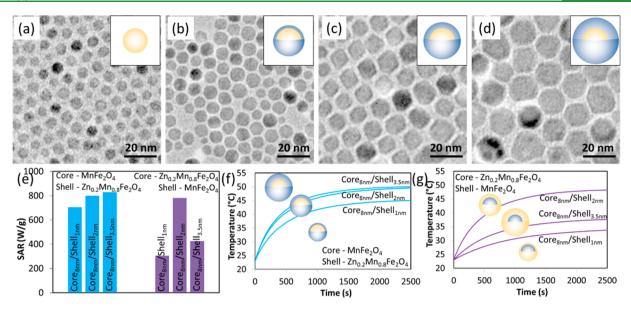


Figure 9. Optimization of thermal activation properties of core/shell MNS where core size is kept constant as 8 nm while the shell is tuned from 1 to 3.5 nm. TEM images of (a) 8 nm MnFe<sub>2</sub>O<sub>4</sub> and (b) 10 nm, (c) 12 nm, and (d) 15 nm MnFe<sub>2</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> core/shell MNS. SAR and thermal activation plots of (e, f)  $MnFe_2O_4/Zn_{0.2}Mn_{0.8}Fe_2O_4$  and (e, g)  $Zn_{0.2}Mn_{0.8}Fe_2O_4/MnFe_2O_4$  core/shell MNS show that exchange coupling is critically dependent on proportion and dimension of core and shell component in core/shell MNS.

Similar to r<sub>2</sub> relaxivity, SAR of 12 nm Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> MNS is compared with that of 12 nm Fe<sub>3</sub>O<sub>4</sub> and 12 nm MnFe<sub>2</sub>O<sub>4</sub> (set 3 samples). The SAR value of 12 nm Fe<sub>3</sub>O<sub>4</sub>/MnFe<sub>2</sub>O<sub>4</sub> core/shell MNS is found to be 405 W/g, 1.5 times higher than 12 nm MnFe<sub>2</sub>O<sub>4</sub> (269 W/g) and around 4.5 times higher than 12 nm Fe<sub>3</sub>O<sub>4</sub> nanostructures (93 W/g) (Figure 8b). A similar trend is observed for MnFe<sub>2</sub>O<sub>4</sub>/Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> core/shell MNS over 12 nm MnFe<sub>2</sub>O<sub>4</sub> and 12 nm Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> nanoparticles (set 4 samples). After optimizing the core and shell combination, the highest SAR of up to 748 W/g is obtained. This change in SAR suggests that, for core/shell MNS, exchange coupling can enhance anisotropy which directly affects their thermal activation properties. The relationship between anisotropy and SAR has been well established theoretically and experimentally. 53-59 Carrey et al. have shown the calculation of SAR as a function of the MNP anisotropy and have shown that an optimum anisotropy increases the SAR. 53,54 Overall, we have shown that, by just changing the morphology from single phase to core/shell and controlling their composition, the RF field induced heating temperatures can be increased from 26 °C to the temperature range that is considered ideal for targeted therapy (43-47 °C). For diseases such as cancer, MNS under application of the RF field can specifically kill cancer cells at these temperatures without affecting any normal cells, thus making the treatment noninvasive and without any side effect. 19

The key parameters to obtain effective exchange coupling are the size and proportion of hard (higher anisotropy) and soft (lower anisotropy) magnetic components. 1,2,5 For core/ shell MNS, optimization of exchange coupling has been achieved by tuning the core diameter and shell thickness.<sup>4</sup> Since FePt nanoparticles are highly anisotropic, 60 the soft magnetic Fe<sub>3</sub>O<sub>4</sub> shell was coated with a thickness of 0.5 to 3 nm, resulting in exchange-coupled FePt/Fe<sub>3</sub>O<sub>4</sub> core/shell MNS. The highest energy product was achieved with an optimum 1 nm Fe<sub>3</sub>O<sub>4</sub> shell thickness.<sup>4</sup> For shell thickness of 0.5 nm, the soft magnetic component was not sufficient, while for shell thickness higher than 1 nm, the soft magnetic

component was too high, resulting in lower energy products. On the basis of this motivation, we have optimized the thermal activation properties of core/shell MNS by tuning dimension and ratio of core and shell components. Core/shell MNS with 8 nm core with 1, 2, and 3.5 nm shell thickness are prepared, resulting in particle diameter of 10, 12, and 15 nm (Figure 9ad). MnFe<sub>2</sub>O<sub>4</sub> and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> as core and shell (or vice versa) are selected for the study due to their higher theranostic properties among all core/shell combinations. For both sets, the thermal activation properties of the core/shell MNS changed significantly when the shell thickness is tuned from 1 to 3.5 nm (Figure 9e-g). When Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> core is kept constant, RF heating temperature increases first when the MnFe<sub>2</sub>O<sub>4</sub> shell thickness is increased from 1 to 2 nm. When the shell thickness is further increased to 3.5 nm, the RF heating temperature reduces (Figure 9f). Since anisotropy of MnFe<sub>2</sub>O<sub>4</sub> is lower than Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>, exceedingly higher amounts (3.5 nm shell) of MnFe<sub>2</sub>O<sub>4</sub> can result in overall lower anisotropy of core/shell MNS, resulting in a decrease in RF heating temperature. When MnFe<sub>2</sub>O<sub>4</sub> core is kept constant and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> shell thickness is tuned, RF heating temperature increases first when the shell thickness is increased from 1 to 2 nm and then stays almost the same when the shell thickness is further increased to 3.5 nm (Figure 9g). By just interchanging core and shell materials, we observe a different trend since the proportion of high and low anisotropic phases changes, indicating exchange coupling is also significantly dependent on the proportion of each ferrite. After the optimization process, the highest SAR of up to 827 W/g is obtained, that is ~9 times higher than single phase Fe<sub>3</sub>O<sub>4</sub> MNS. These results indicate that an optimum dimension and proportion of core and shell components are required to obtain maximum exchange coupling. A similar trend was demonstrated by Machado and co-workers.<sup>61</sup> They tested CoFe<sub>2</sub>O<sub>4</sub>-CoFe<sub>2</sub> core-shell nanoparticles with shell thickness ranging from 1.2 to 11.0 nm. The thickness for optimum exchange coupling was found to be 7.8 nm.

#### CONCLUSIONS

We have demonstrated exchange coupling in core/shell magnetic nanostructures (MNS) where both core and shell components are composed of soft magnetic ferrites (Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub>). Direct effect of exchange coupling is observed by comparison of physical properties of core/shell MNS with their single phase counterparts of the same size. Due to exchange coupling, higher magnetic susceptibility and anisotropy are observed in core/shell MNS compared to the single phase counterparts. As a result,  $r_2$ relaxivity is doubled in core/shell MNS, resulting in values of up to 684 mM<sup>-1</sup>s<sup>-1</sup>, 7 times higher than FDA approved T<sub>2</sub> contrast agent Ferumoxtran. A specific absorption rate of up to 827 W/g is obtained from core/shell MNS, which is almost 9 times higher than conventional ferrite based MNS. Our findings present exchange coupling as an alternative approach to improve theranostic properties of biocompatible and soft magnetic ferrite based MNS. Due to their biocompatibility and excellent theranostic properties, exchange-coupled core/shell MNS show excellent potential in diagnostic imaging and drug delivery applications.

## ASSOCIATED CONTENT

## S Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.8b09346.

STEM image and low loss EELS line scan of Fe<sub>3</sub>O<sub>4</sub>/ MnFe<sub>2</sub>O<sub>4</sub> MNS (Figure S1); M-H and B-H loops of Fe<sub>3</sub>O<sub>4</sub>, MnFe<sub>2</sub>O<sub>4</sub>, and Zn<sub>0.2</sub>Mn<sub>0.8</sub>Fe<sub>2</sub>O<sub>4</sub> samples at RT and 10 K (Figure S2); B-H loops of set 1 (Fe<sub>3</sub>O<sub>4</sub>,  $Fe_3O_4/MnFe_2O_4$ ,  $Fe_3O_4/Zn_{0.2}Mn_{0.8}Fe_2O_4$ ) and set 2  $(Fe_3O_4, MnFe_2O_4/Fe_3O_4, Zn_{0.2}Mn_{0.8}Fe_2O_4/Fe_3O_4)$ samples at RT (Figure S3) (PDF)

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**Notes** 

The authors declare no competing financial interest.

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